

# HAIMER®

Quality Wins.

## HAIMER CAPTO™

As an official licensed partner of Sandvik Coromant we deliver the best quality for all HAIMER CAPTO™ tool holders - on that you can rely 100%!

Our HAIMER CAPTO™ program will be available as Shrink fit chuck,

Weldon chuck, Collet chuck and Face mill arbor in size C6.

Ask for the new HAIMER CAPTO™ in November!



Official licensee of Coromant Capto®



- Exact spindle positioning
- Highest runout, torque and rigidity
- Innovative modular clamping system with highest precision
- Universal usage on turning centers, milling centers and multi-task machines
- ISO Standard 26623

***For more information please do not hesitate to ask:***

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# HAIMER®

Quality Wins.


Tool Holders  
Shrinking Technology  
Balancing Machines  
Measuring Instruments

## ISO 26623 HAIMER Capto C6 Shrink Fit Chuck

- Shrink Fit chuck suitable to all kind of shrink fit units
- Available from Ø 3 to Ø 32. Ultra short, short, 100 mm, 130 mm and 160 mm version available. Fine balanced to G2.5 at 25.000 rpm.
- Delivery: With back-up screw (except for Power Shrink Chuck ultra short)

Clamping	Ø D1 [mm]		03	04	05	06	08	10	12	14	16	18	20	25	32
	Ø D2 [mm]		10	10	10	21	21	24	24	27	27	33	33	44	44
	Ø D3 [mm]		—	—	—	27	27	32	32	34	34	42	42	53	53
	L [mm]		—	—	—	36	36	42	47	47	50	50	52	58	58
Length A [mm]	short		80	80	80	80	80	80	80	85	85	85	85	90	95
Order No.	CC6.140...		...03	...04	...05	...06	...08	...10	...12	...14	...16	...18	...20	...25	...32
Length A [mm]	long		—	—	—	100	100	100	100	100	100	100	100	—	—
Order No.	CC6.141...		—	—	—	...06	...08	...10	...12	...14	...16	...18	...20	—	—
Length A [mm]	ZG130		—	—	—	130	130	130	130	130	130	130	130	130	130
Order No.	CC6.144...		—	—	—	...06	...08	...10	...12	...14	...16	...18	...20	...25	...32
Length A [mm]	oversize		—	—	—	160	160	160	160	160	160	160	160	160	160
Order No.	CC6.142...		—	—	—	...06	...08	...10	...12	...14	...16	...18	...20	...25	...32

### Power Shrink Chuck ultra short

Clamping	Ø D1 [mm]		06	08	10	12	14	16	18	20	25	32
	Ø D2 [mm]		22	22	26,5	26,5	29,5	29,5	35,5	35,5	45	45
	Ø D3 [mm]		—	—	—	—	—	—	—	—	—	—
	L [mm]		38	38	43	46	46	49	49	49	57	59
Length A [mm]	ultra short		65	65	65	65	70	70	70	70	80	80
Order No.	CC6.145...		...06.3	...08.3	...10.3	...12.3	...14.3	...16.3	...18.3	...20.3	...25.3	...32.3





## ISO 26623 HAIMER Capto C6 Face mill arbor



- For clamping face mill cutters and cutters with radial driving slot DIN 1880
- Fine balanced to G2.5 at 25.000 rpm.
- Delivery: With tightening bolt, coolant bores against extra charge

Clamping	Ø D1 [mm]		16	22	27	32	40
	Ø D2 [mm]		32	50	50	63	70
Length A [mm]	short		40	25	25	25	40
Order No.	CC6.050...		...16	...22	...27	...32	...40

## ISO 26623 HAIMER Capto C6 Collet Chuck ER


- For clamping cutters with cylindrical shank in collets according to DIN 6499. Available from ER 16 to 40. In four different lengths available, additionally Mini-ER 11 and Mini-ER 16 in two lengths. Fine balanced to G2.5 at 25.000 rpm.
- Delivery: With locknut (balanced, with slide coating for higher clamping forces)

ER			16	20	25	32	40
	Ø D [mm]		28	34	42	50	63
	Clamping range [mm]		0,5–10,0	1,5–13,0	1,0–16,0	1,5–20,0	2,5–26,0
Length A [mm]	short		60	60	60	60	65
Order No.	CC6.025...		...16	...20	...25	...32	...40
Length A [mm]	long		100	100	100	100	100
Order No.	CC6.021...		...16	...20	...25	...32	...40
Length A [mm]	ZG130		130	130	130	130	130
Order No.	CC6.024...		...16	...20	...25	...32	...40
Length A [mm]	oversize		160	160	160	160	160
Order No.	CC6.022...		...16	...20	...25	...32	...40

Collet Chuck Mini-ER			11	16
	Ø D1 [mm]		16	22
Length A [mm]	long		100	100
Order No.	CC6.021...		...11.7	...16.7
Length A [mm]	oversize		160	160
Order No.	CC6.022...		...11.7	...16.7

## ISO 26623 HAIMER Capto C6 Weldon Holder

- For clamping cutters with cylindrical shanks and Weldon flat according to DIN 1835-B and DIN 6935-HB.
- From Ø 6 to Ø 40 mm. Short version available. Fine balanced to G2.5 at 25.000 rpm.
- Delivery: With clamping screw

Clamping	Ø D1 [mm]		06	08	10	12	14	16	18	20	25	32	40
	Ø D2 [mm]		25	28	35	42	44	48	50	52	64	72	80
Length A [mm]	short		55	55	60	60	60	65	65	65	80	90	100
Order No.	CC6.000...		...06	...08	...10	...12	...14	...16	...18	...20	...25	...32	...40